#### **SECTION 02350**

# **CONCRETE BLOCK PAVING - TERRACE AREAS**

#### PART 1 - GENERAL

#### 1.01 DESCRIPTION

This work consists of furnishing and installing concrete block paving when required by the Contractor.

## 1.02 QUALITY ASSURANCE

- A. Installer Qualifications Minimum of 2 years experience in comparable paving work.
- B. Allowable Tolerances:
  - 1. Block dimensions: Plus tolerance 1/16 inc, minus tolerance 1/16 inch.
  - 2. Completed base course: within 1/2 inch of grade indicated on drawings measured with a 10-foot straightedge.

## 1.03 SUBMITTALS

Submit manufactures literature on the requested paving block(s).

## 1.04 PRODUCT DELIVERY, STORAGE AND HANDLING

- A. Avoid damage to paving blocks.
- B. Avoid contamination of sand with water or foreign materials.

#### 1.06 PROTECTION

- A. Provide and maintain barricades and warning devices as required to prevent vehicular and pedestrian traffic on newly-installed paving blocks or setting bed.
- B. Protect prepared subgrade, base course and setting bed from inundation from any source, until completion of paving block pavement.

#### PART 2 - PRODUCTS

#### 2.01 MATERIALS

A. Sand - ASTM C-33, except containing maximum of 2% by weight of any combination of shale, schist, alkali, earth, mica, coated grains, and soft or flaky particles. Gradation:

BEDDING SAND			JOINT SAND	
SIEVE <u>PERCENT PASSING</u> <u>PERCENT PASSING</u>				
<u>SIZE</u>	<b>MINIMUM</b>	<b>MAXIMUM</b>	<b>MINIMUM</b>	<b>MAXIMUM</b>
3/8"	100		100	
No. 4	95	100	100	
No. 8	80	100	95	100
No. 16	50	85	70	100
No. 30	25	60	40	75
No. 50	20	30	10	35
No. 100	5	15	2	15
No. 200		10		0

## 2.02 BASE COURSE

A. The base course shall conform to requirements of the New York State Department of Transportation Standard Specifications, Section 304, Item 304.14 "Subbase Course, Type 4".

## **PART 3 - EXECUTION**

# 3.01 EQUIPMENT

## A. Control Bars

- 1. Wood or metal, rectangular or circular cross-sections.
- 2. Smallest dimension sufficient to produce setting bed of finished depth indicated on drawings.
- 3. Sufficient strength and stability to support required manipulation of screed bar without deflection or displacement.

## B. Screed Bar

- 1. Wood or metal, rectangular in cross-section.
- 2. Smallest external dimension: 2 inches.
- 3. Sufficient strength to withstand required manipulation without deflection.

# C. Compaction Equipment

1. Plate compactor capable of 5000-pound compaction force.

## 3.02 INSTALLATION

## A. Subgrade

- 1. Bring to smooth even surface parallel with finished grades indicated on drawings.
- 2. Remove stones, clay lumps and other objects over 1 inch in greatest diameter from subgrade surface.
- 3. Adjust elevation of valve boxes, curb boxes, hand holes and other access facilities for underground utilities to meet finished pavement grade.

#### B. Subbase Course

- 1. Place and compact to depth indicated on drawings in conformance with requirements of Article 2.02 BASE COURSE of this section.
- 2. Compact to 100% dry density as determined by ASTM D-698.
- 3. Do not proceed with construction until completed subbase course has been approved by Engineer.

# C. Setting Bed

- 1. Place control bars on base course, parallel to each other.
- 2. Place bedding sand between control bars, strike off even with top of control bars, using screed bar.
- 3. Fill low or porous areas with additional material and re-screed, repeat until uniform, smooth setting bed, of depth indicated on drawings, is established.
- 4. Reset control bars to next area to receive setting bed.
- 5. Fill and level depressions left by control bars.
- 6. Repeat process described above until entire setting bed is completed.
- 7. Do not compact bedding sand. Loosen and re-screed sand that has become compacted.
- 8. Do not allow exposed setting bed to stand overnight.

## D. Laying Block

- 1. Do not lay paving block until setting bed has been approved by Engineer.
- 2. Place pavers in straight courses, with approximately 1/8 inch wide joints and uniform top surface.
- 3. Use string lines to hold pattern straight and true.
- 4. Cut paving blocks as required to maintain pattern along pavement edges with approved mechanical cutting equipment.
- 5. Sweep surface of paving blocks clean of all debris.
- 6. Compact surface with minimum of three passes with compactor.

## E. Joint Treatment

- 1. Sweep surface with joint sand until joints are filled.
- 2. Compact surface with minimum 2 passes with compactor.
- 3. Continue above process until joints are completely filled with sand.

## 3.03 CLEANUP

Upon completion of paving operations, remove excess and spilled material from completed surfaces to approval of Engineer.

# **END OF SECTION**